



ThinFlex



ThinFlex Corporation

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# ThinFlex-A, A-2020ED Adhesiveless Double Sided Copper Clad Laminate (Halogen Free)

ThinFlex-A, A-2020ED is an adhesiveless double sided (D/S) metal clad polyimide film, furnished in the form of roll laminate with ED copper on both sides. ThinFlex-A, A-2020ED adhesiveless D/S composites are designed for a wide variety of flexible circuit applications which require advanced material performance, temperature resistance, fine pitch, and high reliability.

## 1. Product Characteristics:

- \* Excellent dimensional stability
- \* Excellent flexibility
- \* Finer line etch ability
- \* Low moisture absorption
- \* Excellent flammability (Flame class UL 94V-0; UL File No. E219724)
- \* Excellent chemical resistance
- \* Excellent thermal, mechanical, and electrical properties

## 2. Specifications:

A - 20 20 E D

<b>Product</b> A-type FCCL	<b>Thickness of PI</b> 20 : 2.0 mil	<b>Thickness of Cu</b> 20 : 2.0oz	<b>Cu Type</b> E : ED	<b>Structure</b> Double-sided
<b>Supply Size</b>	W: 250/500 ±1mm; L: 400~700 ± 2mm (sheet type)			

\*Other thicknesses and dimensions are available on customers' demand.



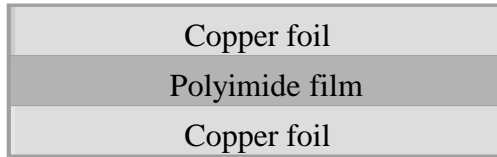
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### 3. Construction:



### 4. Properties:

Test item	Unit	A-2020ED	Test Method	
<b>Peel Strength</b>				
As Received	Kgf/cm	≥ 2.0	IPC-TM650 2.4.9	
Solder Float	Kgf/cm	≥ 2.0	IPC-TM650 2.4.9	
After Temp. Cycling	Kgf/cm	≥ 2.0	IPC-TM650 2.4.9	
Chemical Resistance	Kgf/cm	≥ 2.0	IPC-TM650 2.3.2	
Tensile Strength (Base Film)	kg/mm <sup>2</sup>	≥ 28	IPC-TM-650 2.4.19	
Elongation (Base Film)	%	≥ 50	IPC-TM-650 2.4.19	
Tensile Modulus (Base Film)	kg/mm <sup>2</sup>	≥ 550	ASTM D882	
Initial Tear Strength (Base Film)	g	≥ 2100	IPC-TM-650 2.4.16	
Propagation Tear Strength (Base Film)	g	≥ 22	IPC-TM-650 2.4.17.1	
<b>Flexural Endurance, MIT</b>				
M.D.	Cycles	NA	JIS-C 6471, 0.8mmR, 0.5kg	
T.D.	Cycles	NA	JIS-C 6471, 0.8mmR, 0.5kg	
<b>Electrical Properties</b>				
Surface Resistance	Ω	~10 <sup>11</sup>	IPC-TM650 2.5.17	
Volume Resistance	Ω-cm	~10 <sup>12</sup>	IPC-TM650 2.5.17	
Insulation Resistance	Ω	~10 <sup>9</sup>	IPC-TM650 2.6.3.2	
Dielectric Strength	kV/mil	6.9	ASTM-D149	
Dielectric Constant	-	3.3	IPC-TM650 2.5.5.3	
Dissipation factor	-	0.002	IPC-TM650 2.5.5.3	
<b>Physical and Thermal Properties</b>				
Dimensional Stability	M.D.	%	-0.1~0.1	IPC-TM650 2.2.4C
	T.D.	%	-0.1~0.1	IPC-TM650 2.2.4C
CTE	ppm/°C	19.3	ThinFlex	
T <sub>g</sub>	°C	350	ThinFlex	
Solder Float	10sec at 288°C (550°F)	-	Pass	IPC-TM650 2.4.13
Moisture Absorption Test	%	1.1	IPC-TM650 2.6.2	
Chemical Resistance-single	-	Pass	IPC-TM650 2.3.2	
Thickness tolerance	um	190±10%	ThinFlex	
UL Flame Class	-	V-0	UL94	

\* Above data are typical values, and are not guaranteed values.



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## 5. Storage:

ThinFlex-A, A-2020ED will meet its shelf-life for at least 12 months after arrival at the user's factory when stored in the original packaging at temperatures of below 25°C and below 70% humidity. The products do not need refrigeration and should not be frozen.

Note: The information and data contained in this technical literature is believed to be accurate and is offered in good faith for the benefit of the user. The user should make his own tests to verify the suitability of this product for any application before its use. All data are typical values only and subject to change without notice.

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