

# **S1170**

## (UL ANSI:FR-4.0) Excellent Thermal Resistance / High Tg

### **FEATURES**

- Lead-free compatible FR-4 laminate.
- High Tg 170°C(DSC).
- Excellent thermal stability.
- Excellent anti-CAF performance.
- Low Z-axis CTE.
- Low water absorption.

### **APPLICATIONS**

Suitable for high-count layer PCB. Widely used in computer, communication equipment, precise apparatus and instrument, router, and etc.

## **GENERAL PROPERTIES**

| Test Item                     |            | To a day a set O a se didi a se | 11!4                    | Property Data     |                     |  |
|-------------------------------|------------|---------------------------------|-------------------------|-------------------|---------------------|--|
|                               |            | Treatment Condition             | Unit                    | SPEC              | Typical Value       |  |
| Tg                            |            | DSC                             | $^{\circ}$ C            | ≥170              | 175                 |  |
| Flammability                  |            | C-48/23/50                      | -                       | V-0               | V-0                 |  |
|                               |            | E-24/125+des                    |                         |                   | V-0                 |  |
| Volume Resistivity            |            | After moisture resistance       | MΩ-cm                   | ≥ 10 <sup>6</sup> | 3.5×10 <sup>8</sup> |  |
| Volumork                      | 5010117117 | E-24/125                        | IVI 35 -CITI            | ≥ 10 <sup>3</sup> | 2.3×10 <sup>6</sup> |  |
| Surface Re                    | acietivity | After moisture resistance       | $M\Omega$               | ≥ 10⁴             | 1.8×10 <sup>7</sup> |  |
| Surface IX                    | Solotivity | E-24/125                        |                         | $\geq 10^3$       | 5.1×10 <sup>6</sup> |  |
| Arc Resi                      | stance     | D-48/50+D-0.5/23                | S                       | ≥60               | 123                 |  |
| Dielectric B                  | reakdown   | D-48/50+D-0.5/23                | KV                      | ≥ 40              | 62                  |  |
| Dielectric Constant<br>(1MHz) |            | C-24/23/50                      | - ≤ 5.4                 |                   | 4.6                 |  |
| Dissipation Factor (1MHz)     |            | C-24/23/50                      | -                       | ≤ 0.035           | 0.012               |  |
| Thermal                       | Unetched   | 200°C coldor din                | -                       | >10s              | 100s                |  |
| Stress                        | Etched     | 288°C, solder dip               |                         | No delamination   | No delamination     |  |
| Peel                          | 1oz        | 288℃,10s                        | N/mm                    | ≥ 1.05            | 1.45                |  |
| Strength                      | Cu. Foil   | 125℃                            | IN/IIIIII               | ≥ 0.70            | 1.23                |  |
| Flexural                      | LW         | A                               | MPa                     | ≥ 415             | 587                 |  |
| Strength                      | CW         | ^                               |                         | ≥ 345             | 531                 |  |
| Water Ab                      |            | D-24/23                         | %                       | ≤ 0.5             | 0.10                |  |
| CTE                           | Before Tg  | TMA                             | PPM/℃                   | ≤60               | 55                  |  |
| Z-axis                        | After Tg   | TMA                             | PPM/℃                   | ≤300              | 280                 |  |
|                               | 50~260℃    | TMA                             | %                       | ≤3.5              | 3.3                 |  |
| Td                            |            | 10℃/min,N₂,5%Wt Loss            | $^{\circ}\! \mathbb{C}$ | ≥325              | 335                 |  |
| T288                          |            | TMA                             | min                     | ≥5                | 10                  |  |
| T260                          |            | TMA                             | min                     | ≥30               | 60                  |  |
| CTI                           |            | IEC60112 Method                 | V                       | PLC 3(175V249V)   | PLC 3               |  |

Remarks: 1.Specification sheet:IPC-4101/124, is for your reference only.

Explanations: C = Humidity conditioning; D = Immersion conditioning in distilled water; E = Temperature conditioning.

<sup>2.</sup>All the typical value is based on the 1.6mm specimen, while the Tg is for specimen  ${\geqslant}0.50\text{mm}.$ 

<sup>3.</sup>All the typical value listed above is for your reference only, please turn to Shengyi Technology Co., Ltd. for detailed information, and all rights from this data sheet are reserved by Shengyi Technology Co., Ltd.

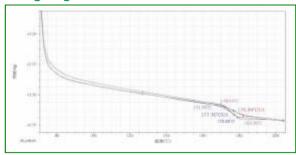
The figures following the letter symbols indicate with the first digit the duration of the preconditioning in hours, with the second digit the preconditioning temperature in °C and with the third digit the relative humidity.



# **S1170**

## (UL ANSI:FR-4.0) Excellent Thermal Resistance / High Tg

### ■ High Tg

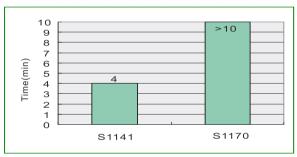


Test Sample: S1170 1.6mm CCL

Test Method: DSC

Test Results: 176.99℃/177.30℃

#### Excellent Thermal Stress Resistance



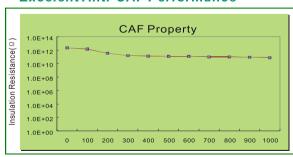
Test Sample: S1170 and Standard FR-4 CCL

Test Method: Solder dip 288℃

Test Results: S1170 is better than Standard FR-4

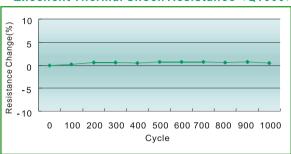
(time to delamination)

#### ■ Excelent Anti-CAF Performance



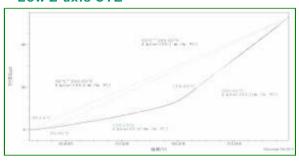
Test Sample: S1170 multi-layer Board
Test Method: 85°C/85%RH/DC 50V
Test Results: Pass 1000 hours

#### ■ Excellent Thermal Shock Resistance (Q1000)



Test Sample: S1170 multi-layer Board Test Method: Q1000 (-45 $^{\circ}$ C  $\sim$ 130 $^{\circ}$ C) Test Results: Pass 1000 cycles

#### Low Z-axis CTE

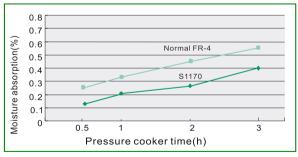


Test Sample: S1170 1.6mm CCL

Test Method: TMA

Test Results: 3.3% (50°C ~260°C)

#### Low Water Absorption



Test Sample: S1170 and Standard FR-4 CCL

Test Method: PCT

Test Results: S1170 is better than Standard FR-4

#### **PURCHASING INFORMATION**

| Thickness | Copper foil | Standard Size            |                        |  |  |
|-----------|-------------|--------------------------|------------------------|--|--|
| 0.05mm    | 12 μ m      | 1,020×1,220mm (40" ×48") | 915×1,220mm (36" ×48") |  |  |
| to 3.2mm  | to 105 μ m  | 1,070×1,220mm (42" ×48") |                        |  |  |

\* Other sheet size and thickness could be available upon request.

\* UL认可单、双面PCB板,最小厚度0.38mm。



# **S0701 PREPREG**

(ULANSI:FR-4.0) Bonding Prepreg For S1170

## **FEATURES**

- High Tg 170°C (DSC).
- Excellent adhesion property and PCB processability.

## PREPREG PARAMETERS

| Glass fabric<br>type | Resin<br>content (%) | Cured<br>thickness (mm) | DK(1GHz) | Df(1GHz) | Standard size<br>(Roll type) |
|----------------------|----------------------|-------------------------|----------|----------|------------------------------|
| 106/1037             | 71                   | 0.05                    | 3.8      | 0.023    | 1.260m X150m                 |
| 100/1037             | 76                   | 0.066                   | 3.8      | 0.023    |                              |
|                      | 62                   | 0.075                   | 4.0      | 0.02     | 1.260m X300m                 |
| 1080/1078            | 64                   | 0.08                    | 3.9      | 0.022    |                              |
|                      | 68                   | 0.092                   | 3.8      | 0.022    |                              |
| 2313                 | 54                   | 0.104                   | 4.1      | 0.020    |                              |
| 2313                 | 56                   | 0.11                    | 4.1      | 0.020    |                              |
|                      | 53                   | 0.129                   | 4.1      | 0.018    |                              |
| 2116                 | 55                   | 0.138                   | 4.1      | 0.018    | 1.260m X250m                 |
|                      | 57                   | 0.144                   | 4.0      | 0.018    |                              |
| 1506                 | 47                   | 0.172                   | 4.2      | 0.017    |                              |
|                      | 41                   | 0.19                    | 4.4      | 0.015    | 1 260m V150m                 |
| 7628                 | 45                   | 0.203                   | 4.3      | 0.016    | 1.260m X150m                 |
|                      | 50                   | 0.237                   | 4.3      | 0.017    |                              |

Remark: DK and Df are tested according to IPC TM-650 2.5.5.9

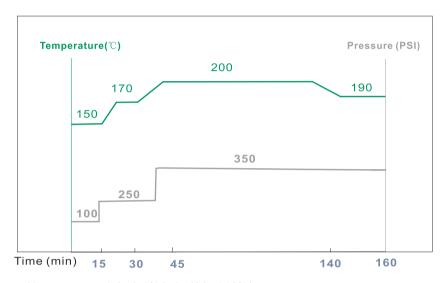
Prepreg type, resin content and size could be available upon request.



# **S0701 PREPREG**

(ULANSI:FR-4.0) Bonding Prepreg For S1170

### **HOT PRESSING CYCLE**



Heat-up rate:  $1.0 \sim 2.5 \, \text{C/min} (80 \sim 140 \, \text{C})$ Curing time:  $> 60 \, \text{min} (185 \sim 195 \, \text{C})$ 

The hot pressing parameters is for your reference only, please turn to Shengyi Technology Co., Ltd for detailed information.

## **STORAGE CONDITION**

- $\bullet$  Three months when stored at <23  $\!\!\!\!^{\,\mathrm{C}}$  and <50% RH .
- Six months when stored at <5℃. Normalize in room temperature for at least 4h before using.
- Beware of moisture, always keep wrapped in damp-proof material. Were kept in normal condition, prepreg might absorb moisture and its bonding strength would be weakened.
- Avoid UV-rays and strong light.